

What are the differences between MoreSteam.com's Green Belt and Black Belt certifications?

		Green Belt	Black Belt
EXAM	Comprehensive exam duration	3 hours	5 hours
	Exam Length	60 questions	120 questions
	Passing Score	80%	80%
PROJECT REQUIREMENTS	Number of projects	1	2 (1 detailed + 1 summary)
	Leadership role	Belt must serve as project leader	Belt must serve as project leader
	Purpose	Tactical or smaller scope strategic issues	Complex strategic or complex issues
	Typical Scope	Local (department level or higher)	Regional (or higher), often cross-functional
	Complexity	Medium	High
	General Sponsorship	Manager or above	Local executive or above
	Target Timeframe	2-6 months	3-8 months
	Economic results (If less, must be balanced with substantial non-economic results)	~\$25,000 or more*	~\$100,000 or more*
	Non-economic results	~15% improvement in primary project metric(s)*	~50% improvement in primary project metric(s)*
	Must demonstrate mastery of additional tools		<ul style="list-style-type: none"> DOE: Full or Fractional Factorial Design Four (rather than three) other Analyze tools, e.g. Cause & Effect Diagram, 5-Why 1-How Analysis, FMEA, Regression & Correlation Analysis, One-Way Anova
	Signed affidavits	N.A.	2
	Oral project summary interview	N.A.	Yes

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